

### Press Fit Bushings - Headless Type "P"

DIECO Part #	O.D. (in)	I.D. Range	Lengths (in)
P-10-	5/32	#80 - #70	1/4, 5/16, 3/8, 1/2
P-10-	5/32	#69 - 1/16	1/4, 5/16, 3/8, 1/2, 3/4
P-12-	3/16	#55 - #39	1/4, 5/16, 3/8, 1/2, 5/8, 3/4
P-13-	13/64	#80 - #70	1/4, 5/16, 3/8, 1/2
P-13-	13/64	#69 - 3/64	1/4, 5/16, 3/8, 1/2, 3/4
P-13-	13/64	#55 - 1/16	1/4, 5/16, 3/8, 1/2, 3/4, 1
P-13-	13/64	#52 - #39	1/4, 5/16, 3/8, 1/2, 3/4, 1, 1 3/8
P-16-	1/4	#40 - 9/64	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1, 1 3/8, 1 1/2, 1 3/4
P-20-	5/16	1/8 - #10	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1, 1 3/8, 1 1/2, 1 3/4
P-24-	3/8	#10 - #1	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1
P-26-	13/32	3/16 - "F"	1/4, 5/16, 3/8, 1/2, 3/4, 1, 1 3/8, 1 1/2, 1 3/4
P-28-	7/16	"A" - "L"	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1
P-32-	1/2	3/16 - "O"	1/4, 5/16, 3/8, 1/2, 3/4, 1, 1 3/8, 1 1/2, 1 3/4, 2 1/8
P-36-	9/16	"M" - 11/32	1/4, 5/16, 3/8, 1/2, 3/4, 1
P-40-	5/8	5/16 - 7/16	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1, 1 1/4, 1 3/8, 1 1/2, 1 3/4, 2 1/8
P-48-	3/4	5/16 - 17/32	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1, 1 1/4, 1 3/8, 1 1/2, 1 3/4, 2 1/8, 2 1/2
P-56-	7/8	1/2 - 21/32	5/16, 3/8, 1/2, 5/8, 3/4, 1, 1 1/4, 1 3/8, 1 1/2, 1 3/4, 2 1/8, 2 1/2

DIECO Part #	O.D. (in)	I.D. Range	Lengths (in)
P-64-	1	1/2 - 49/64	1/2, 5/8, 3/4, 1, 1 1/4, 1 3/8, 1 1/2, 1 3/4, 2 1/8, 2 1/2, 3
P-72-	1 1/8	49/64 - 27/32	1/4, 1/2, 5/8, 3/4, 1, 1 1/4, 1 1/2, 1 3/4
P-80-	1 1/4	55/64 - 15/16	5/8, 3/4, 1, 1 1/4, 1 1/2, 1 3/4, 2
P-88-	1 3/8	5/8 - 1 1/32	1/2, 5/8, 3/4, 1, 1 1/4, 1 3/8, 1 1/2, 1 3/4, 2, 2 1/8, 2 1/2, 3
P-96-	1 1/2	1 1/64 - 1 1/8	3/4, 1, 1 1/4, 1 1/2, 1 3/4, 2, 2 1/4
P-112-	1 3/4	1 - 1 25/64	3/4, 1, 1 3/8, 1 1/2, 1 3/4, 2 1/8, 2 1/2, 3
P-144-	2 1/4	1 3/8 - 1 49/64	1, 1 3/8, 1 1/2, 1 3/4, 2 1/8, 2 1/2, 3

- Also available in Metric
- Specify Bushing Type - O.D. - Length, I.D. (P-10-1/4 #80)

Designated as Type P, these bushings are the least expensive and most popular bushings. Generally used in single step drilling. Pressed flush in the fixture plate, they can be spaced closer together than other types of bushings. Available as unground with additional outside diameter stock.



### Head Press Fit Bushings - Head Type "H"

DIECO Part #	O.D. (in)	I.D. Range	Lengths (in)
H-10-	5/32	#80 - #70	1/4, 5/16, 3/8, 1/2
H-10-	5/32	#69 - 1/16	1/4, 5/16, 3/8, 1/2, 3/4
H-13-	13/64	#80 - #70	1/4, 5/16, 3/8, 1/2
H-13-	13/64	#69 - 3/64	1/4, 5/16, 3/8, 1/2, 3/4
H-13-	13/64	#55 - #39	1/4, 5/16, 3/8, 1/2, 3/4, 1
H-16-	1/4	#40 - 9/64	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1, 1 3/8, 1 1/2
H-20-	5/16	1/8 - #10	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1, 1 3/8, 1 1/2
H-24-	3/8	#10 - #1	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1
H-26-	13/32	3/16 - "F"	1/4, 5/16, 3/8, 1/2, 3/4, 1, 1 3/8, 1 1/2, 1 3/4
H-28-	7/16	"A" - "L"	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1
H-32-	1/2	3/16 - "O"	1/4, 5/16, 3/8, 1/2, 3/4, 1, 1 3/8, 1 1/2, 1 3/4
H-36-	9/16	"M" - 11/32	1/4, 5/16, 3/8, 1/2, 3/4, 1
H-40-	5/8	5/16 - 7/16	1/4, 5/16, 3/8, 1/2, 3/4, 1, 1 3/8, 1 1/2, 1 3/4, 2 1/8
H-48-	3/4	5/16 - 7/16	1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 1, 1 1/4, 1 3/8, 1 1/2, 1 3/4, 2 1/8
H-56-	7/8	1/2 - 21/32	1/2, 5/8, 3/4, 1, 1 1/4, 1 3/8, 1 1/2, 1 3/4, 2 1/8, 2 1/2

DIECO Part #	O.D. (in)	I.D. Range	Lengths (in)
H-64-	1	1/2 - 49/64	1/2, 3/4, 1, 1 3/8, 1 1/2, 1 3/4, 2 1/8, 2 1/2, 3
H-80-	1 1/4	55/64 - 15/16	5/8, 3/4, 1, 1 1/4, 1 1/2, 1 3/4, 2
H-88-	1 3/8	5/8 - 1 1/32	1/2, 3/4, 1, 1 3/8, 1 1/2, 1 3/4, 2 1/8, 2 1/2, 3
H-112-	1 3/4	1 - 1 25/64	3/4, 1, 1 3/8, 1 1/2, 1 3/4, 2 1/8, 2 1/2, 3
H-144-	2 1/4	1 3/8 - 1 49/64	1, 1 3/8, 1 1/2, 1 3/4, 2, 2 1/8, 2 1/2, 3

- Also available in Metric
- Specify Bushing Type - O.D. - Length, I.D. (H-10-1/4 #80)

Designated as Type H, these bushings can accept heavier axial loads than type P bushings whether mounted with the head above the fixture or recessed into the fixture. Also available as unground with additional outside diameter stock.



#### Also available, call for information:

**Slip/Fixed Renewable Bushings** – Designated as Type SF or SFX, these bushings are mostly used when the number of holes drilled will be greater than expected life of the bushing. Type SF and SFX bushings are also used when a hole is drilled, then a reaming or tapping operation is required. By slipping the bushing out of the liner another size may be installed for the next operation to be performed. Clamps or lock screws are used to secure them in the fixture.

**Fixed Renewable Bushings** – Designated as Type FM, these bushings are mostly used when the number of holes drilled will be greater than the expected life of the bushing. By slipping the bushing out of the liner another size may be installed for the next operation to be performed. Clamps or lock screws are used to secure them in the fixture.

#### Metric